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Popular dialogue tags I found in various novels:

Admitted	Confirmed	Begged
Asked	Whispered	Shouted
Insisted	Explained	Objected
Snapped	Echoed	Squeaked
Murmured	Teased	Piped up
Muttered	Replied	Broke in
Ground out	Rasped	Offered
Countered	Wheeze	Ordered
Gasp	Demanded	Barked